Mounting instruction

Ecoflex® 10 Plus, Aircom® Premium

N socket crimp / Item no.: 7370

Required tools:	
1 x	cutter knife
1 x	scissors
1 x	crimping tool
1 x	crimp insert HEX .429 (10,9 mm)
1 x	crimp insert HEX .127 (3,25 mm)
1 x	soldering station + solder
1 x	heat gun

1

Cut off cable tail right-angled. Slide the crimp sleeve and the heat-shrink tubing over the end of the cable. Remove 17 mm of the outer jacket with the knife.

2

Bend the copper braid up at right angle. Score and remove 8 mm of the copper foil with the cutter knife.

3

Then score and remove 4 mm of the foamed dielectric with a cutter knife.

4

Push the inner pin onto the conductor and crimp or solder through the hole. Hint:
Pin 1: 2,8 mm Ø Aircom Premium
Pin 2: 3,0 mm Ø Ecoflex 10.

5

Insert the so prepared cable end into the connector housing as far as it will go (click). Bend the copper braid up at a right angle and cut it off with scissors. Slide the sleeve up to the stop.

6

Crimp the crimp sleeve with the crimping tool. This will clamp the copper braid between the connector housing and the crimp sleeve.

7

Push the heat-shrink tubing forward until it stops, heat it up with the heat gun and let it shrink.